



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D5152-043
Job Sheet 173740



Part No: D5152-043

Job Qty: 8 ea

Part Name: Aft Post Mount Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/28/18	0.00	0.00	Start Up Large Fab-3		OK 18/04/24
110	Large Fab	8 pcs		4/28/18	0.00	2.95	Large Fab 1		OK 18/04/24
120	QC	8 pcs		4/28/18	0.00	0.00	QC9		PD 18-04-25
130	QC	8 pcs		4/28/18	0.00	0.00	QC5		PD 18-04-25
140	SprayPaint	8 pcs		4/30/18	0.00	0.84	Spray Paint		APR 27 2018
150	QC	8 pcs		4/30/18	0.00	0.00	QC14		MAY 01 2018
160	Packaging	8 pcs		4/30/18	0.00	0.00	Packaging3-2	LC 058	2018-05-01
170	QC21-SA	8 Ea		4/30/18	0.00	0.00	QC21		MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5152-3	Aft Post Mount	8 Ea (1 ea)	90-Start up Operation	
D5152-7	Aft Step Post	8 Ea (1 ea)	90-Start up Operation	

Primer 138687

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5152-3	8	6	0
	D5152-7	8	2	0

Part Specifications

Specifications could not be found.



Container No: S064536



Part: D5152-043

Job No: 173740

Serial No/Batch: S064536

Revision:

Inspector:

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x 3/6/18 1:29 PM Dart.lajeunesse.marie

Date: 04/24/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :			
Misidentified ☐	Past Due ☐				